

LIGHT EMITTING DIODE SPECIFICATION

DESCRIPTION:	IE-3528WC-SB-C
ISSUE DATE:	2023-07-25

Features:

- Long operating life
- Low Power Consumption
- Wide Viewing Angle
- Low voltage DC operated
- RoHS Compliant
- Black stand

**Application:**

- Backlight
- Decoration lighting
- motormeter
- Indicator

Part Number	Dice Material	Emitted Color	Lens Color
IE-3528WC-SB-C	InGaN	Cool White	Yellow Diffused

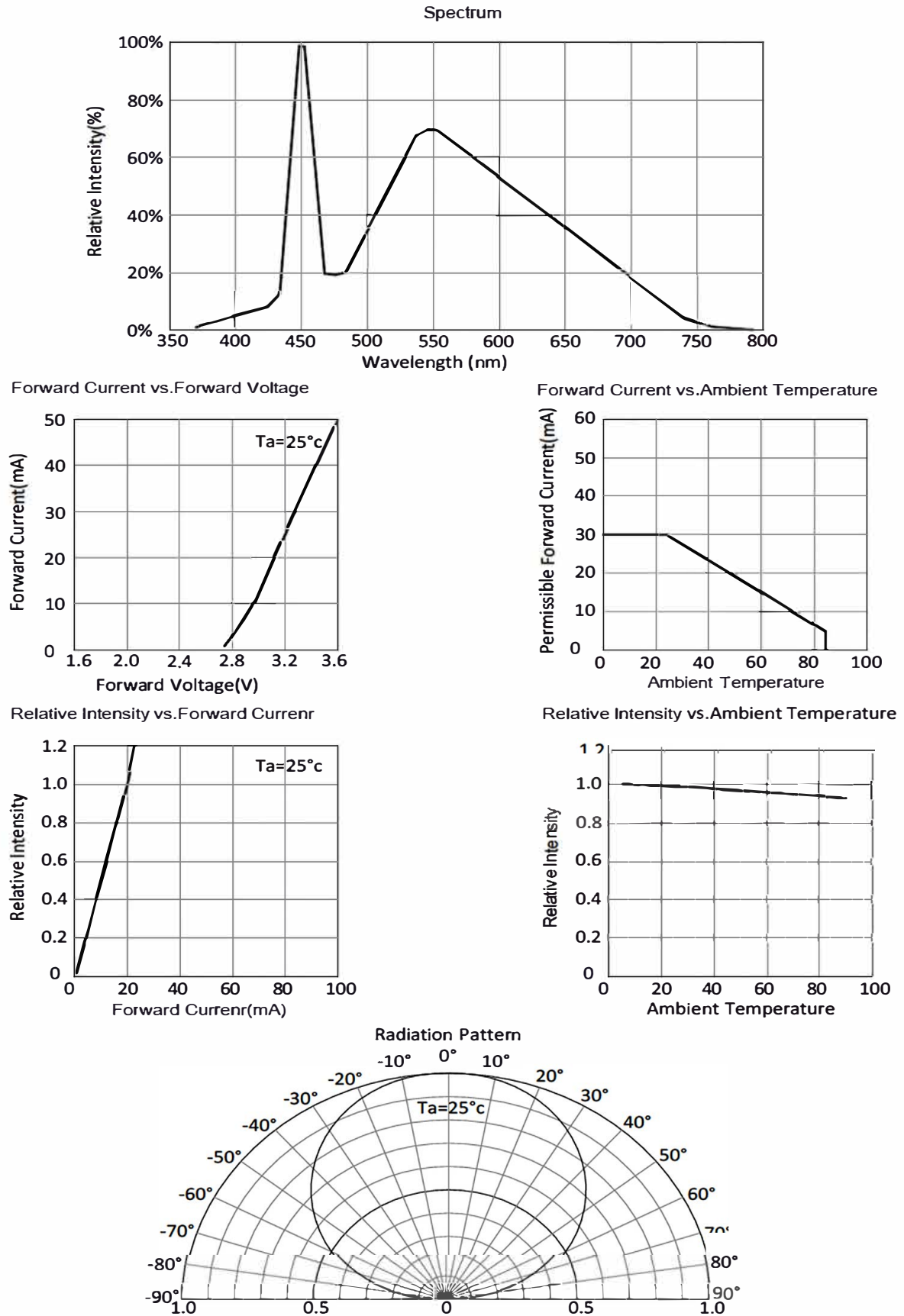
Electro-Optical Characteristics ($T_a=25^{\circ}\text{C}$, @20mA)

Parameter	Symbol	Min.	Typ.	Max.	Unit
Luminous Intensity	IV	2200	-	3000	mcd
Forward Voltage	VF	2.80	3.00	3.30	v
Luminous Flux	Φ	6	-	9	Lm
Color Rendering index	CRI	70	-	-	%
CIE Coordinates CIE	x,y	-	-	-	-
Color Temperature	CCT	5600	6000	7000	k
Viewing Angle	$2\theta_{1/2}$	-	120	-	deg
Reverse Current	IR	-	-	10	uA

Absolute Maximum Ratings ($T_a=25^{\circ}\text{C}$)

Parameter	Symbol	Max.	Unit
Peak Forward Current(1/10 Duty Cycle, 0.1ms Pulse Width)	IPF	100	mA
Forward Current	IF	20	mA
Reverse Voltage	VR	5	v
Electrostatic Discharge	ESD	2000	v
Operating Temperature Range	Topr	-40to+90	$^{\circ}\text{C}$
Storage Temperature Range	Tstg	-40to+90	$^{\circ}\text{C}$
Reflow Soldering	Tsld	260 $^{\circ}\text{C}$ for 10secs	

Optical & Electrical Characteristics



Bin Limits

Bin Range Of Luminous Intensity (Unit: mcd)

Bin Code	Min	Max	Condition
L1	2200	2400	IF=20mA
L2	2400	2600	
L3	2600	2800	
L4	2800	3000	

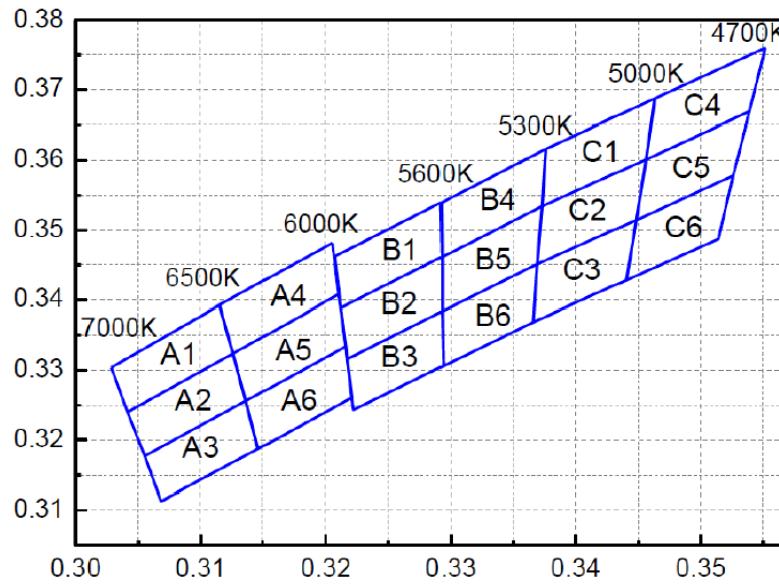
Bin Range Of Forward Voltage (Unit:V)

Bin Code	Min	Max	Condition
V1	2.8	2.9	IF=20mA
V2	2.9	3.0	
V3	3.0	3.1	
V4	3.1	3.2	
V5	3.2	3.3	

Notes:

- 1.Tolerance of Luminous Intensity $\pm 10\%$
- 2.Tolerance of Forward Voltage $\pm 0.1V$

CIE Chromaticity Diagram



Color Bin Limits

Rank A Color Temperature:6500~7000K					
A1		A2		A3	
CIE X	CIE Y	CIE X	CIE Y	CIE X	CIE Y
0.3028	0.3304	0.3041	0.324	0.3055	0.3177
0.3041	0.3240	0.3055	0.3177	0.3068	0.3113
0.3126	0.3324	0.3136	0.3256	0.3146	0.3187
0.3115	0.3393	0.3126	0.3324	0.3136	0.3256

Rank A Color Temperature:6000~6500K					
A4		A5		A6	
CIE X	CIE Y	CIE X	CIE Y	CIE X	CIE Y
0.3115	0.3393	0.3126	0.3324	0.3136	0.3256
0.3126	0.3324	0.3136	0.3256	0.3146	0.3187
0.3210	0.3408	0.3216	0.3334	0.3221	0.3261
0.3205	0.3481	0.3210	0.3408	0.3216	0.3334

Rank B Color Temperature:5600~6000K					
B1		B2		B3	
CIE X	CIE Y	CIE X	CIE Y	CIE X	CIE Y
0.3207	0.3462	0.3212	0.3389	0.3217	0.3316
0.3212	0.3389	0.3217	0.3316	0.3222	0.3243
0.3293	0.3461	0.3293	0.3384	0.3294	0.3306
0.3292	0.3539	0.3293	0.3461	0.3293	0.3384

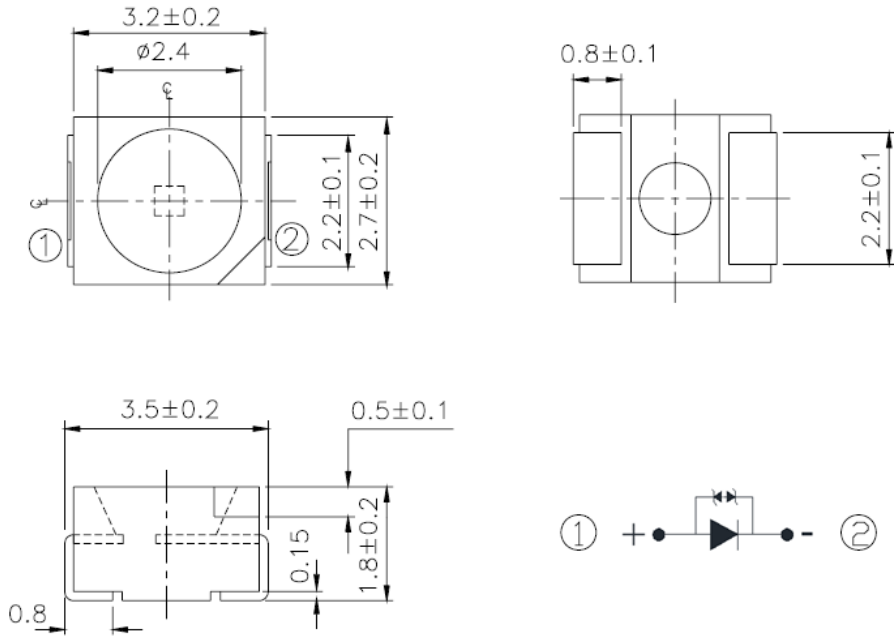
Reliability Test Items And Conditions

Test Items	Reference	Test Conditions	Time	Quantity	Criterion
Thermal Shock	MIL-STD-202G	-40℃ (30min) -100℃ (30min)	100 Cycles	22	0/22
Temperature And Humidity Cyclic	JEITA ED-4701 200 203	-10℃~65℃ ; 0%~90%RH	10cycles	22	0/22
High Temperature Storage	JEITA ED -4071 200 201	Ta=100℃	1000H	22	0/22
Low Temperature Storage	JEITA ED -4071 200 202	Ta=-40℃	1000H	22	0/22
High Temperature High Humidity Storage	JEITA ED -4071 100 103	Ta=60℃ ; RH=90%	1000H	22	0/22
High Temperature Life Test	JESD22-A108D	Ta=80℃	1000H	22	0/22
Life Test	JESD22-A108D	Ta=25℃ IF=20mA	1000H	22	0/22
Resistance to Soldering Heat	GB/T 4937, II , 2.2&2.3	Tsol*=(240±5) ℃ 10secs	2 times	22	0/22

Criteria For Judging Damage

Test Items	Symbol	Test Conditions	Criteria For Judging Damage
Forward Voltage	V_F	$I_F=I_{FT}$	Initial Data±10%
Reverse Current	I_R	$V_R=5V$	$I_R \leq 10\mu A$
Luminous Intensity	IV	$I_F=I_{FT}$	Average I_V degradation≤30% ; Single LED I_V degradation≤50%
Resistance to Soldering Heat	-	-	Material without internal cracks, no material between stripped, no dead light

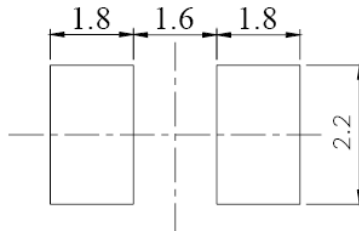
Product size (Unit:mm)



NOTES :

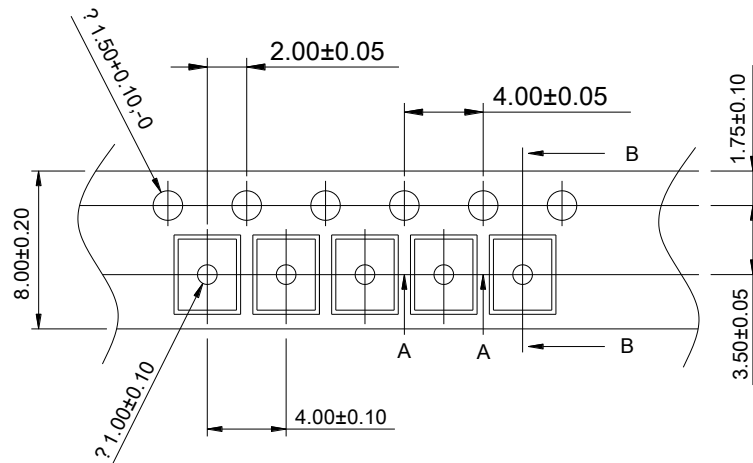
1. All dimensions are in millimeters (inches)
2. Tolerances are $\pm 0.2\text{mm}$ (0.008inch) unless otherwise noted

Recommended Soldering Pad Design (Unit:mm)



Taping and package Spec

- Tape Specification:2,000pcs Per Reel



Packaging

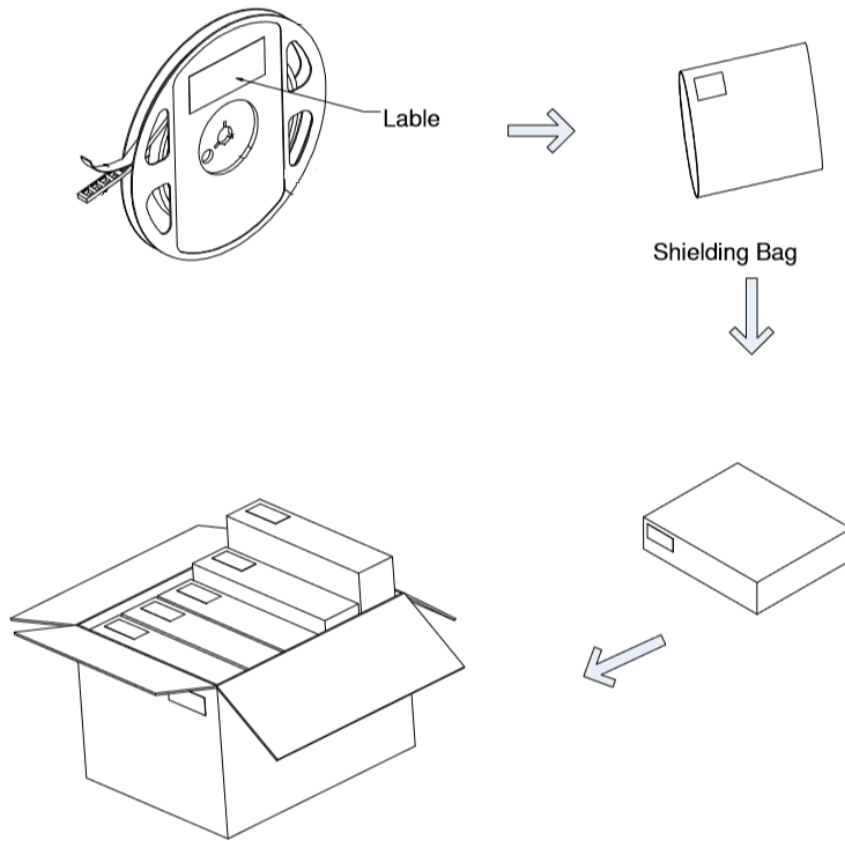
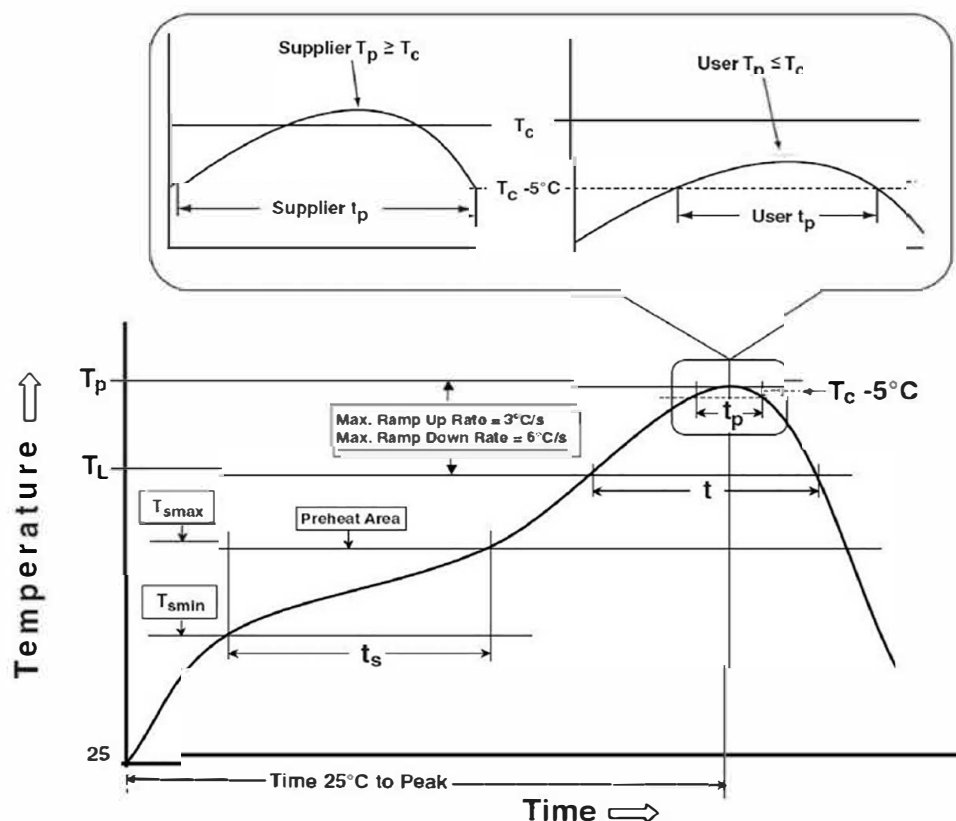


Table of Classification Reflow Profiles

Profile Feature	Sn-Pb Eutectic Assembly	Pb-Free Assembly
Preheat & Soak	100 °C	150 °C
Temperature min (T _{min})	150°C	200 °C
Temperature max (T _{max})	60-120 seconds	60-120 seconds
Time (T _{min} to T _{max}) (t _s)		
Average ramp-up rate (T _{max} to T _p)	3 °C/second max	3 °C/second max
Liquidous temperature (T _L)	183 °C	217 °C
Time at liquidous (t _L)	60-150 seconds	60-150 seconds
Peak package body temperature (T _p)*	230 °C ~235 °C	255 °C ~260 °C
Classification temperature (T _c)	235 °C	260 °C
Time (t _p) within 5 °C of the specified Classification temperature (T _c)	20 seconds	30 seconds
Average ramp-down rate (T _p to T _{max})	6 °C/second max	6 °C/second max
Time 25 °C to peak temperature	6 minutes max	8 minutes max

1. Tolerance for peak profile temperature (T_p) is defined as a supplier minimum and a user maximum.
2. Tolerance for time at peak profile temperature (t_p) is defined as a supplier minimum and a user maximum.



Precautions

1. Storage:

- Moisture proof and anti-electrostatic package with moisture absorbent material is used, to keep moisture to a minimum.
- Before opening the package, the product should be kept at 30°C or less and humidity less than 60% RH, and be used within a year.
- After opening the package, the product should be stored at 30°C or less and humidity less than 10%RH, and be soldered within 24 hours (1 day). It is recommended that the product be operated at the workshop condition of 30°C or less and humidity less than 60%RH.
- If the moisture absorbent material has faded away or the LEDs have exceeded the storage time, baking treatment should be performed based on the following condition: (70±5)°C for 24 hours.

2. Static Electricity:

Static electricity or surge voltage damages the LEDs. Damaged LEDs will show some unusual characteristics such as the forward voltage becoming lower, or the LEDs do not light at the low current, even not light.

All devices, equipment and machinery must be properly grounded. At the same time, it is recommended that wrist bands or anti-electrostatic gloves, anti-electrostatic containers be used when dealing with the LEDs.

3. Vulcanization:

LED curing is due to sulfur being in the bracket and the +1 price of silver in the chemical reaction generated Ag₂S in the process. It will lead to the capacity of reflecting of silver layer reducing, light color temperature drift and serious decline, seriously affecting the performance of the product. So we should take corresponding measures to avoid vulcanization, such as to avoid using sulphur volatile substances and keeping away from high sulphur content of the material.