InterElcom
PRODUCT SPECIFICATIONS

For Customer: _____

☐ : APPROVAL FOR SPECIFICATION

Customer Model No. _____

☐ : APPROVAL FOR SAMPLE

Module No.: *IE-TFT-0434827-400-CTP-12-A*

Date : 2019-12-19

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For Customer's Acceptance:

Approved By	Comment

PREPARED	CHECKED	VERIFIED BY QA DEPT	VERIFIED BY R&D DEPT

2. Revision Record

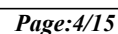| Date	Rev.No.	Page	Revision Items	Prepared
2019-12-19	**V0**		**The first release**	**JOHN**

3. General Specifications

IE-TFT-0434827-400-CTP-12-A is a TFT-LCD module. It is composed of a TFT-LCD panel, driver IC, FPC, a back light ,CTP unit. The 4.3 ''display area contains 480 x 272pixels and can display up to 16.7M colors. This product accords with RoHS environmental criterion.

Item	Contents	Unit	Note
LCD Type	TFT	-	
Display color	16.7M		
Viewing Direction	12	O'Clock	
Gray scale inversion direction	6	O'Clock	
Operating temperature	-20~+70	°C	
Storage temperature	-30~+80	°C	
Module size	Refer to outline drawing	mm	
Active Area(W×H)	95.04X53.86	mm	
Number of Dots	480×272	dots	
Controller	ST7282	-	
Power Supply Voltage	3.3	V	
Outline Dimensions	Refer to outline drawing	-	
Backlight	10-LEDs (white)	pcs	
Weight	---	g	
Interface	RGB888	-	

Note 1:   Color tune is slightly changed by temperature and driving voltage.
Note 2:   Without FPC and Solder.

4.Outline.Drawing

正面

側面

背面

表的(Label)

元件区域(如需黑胶)

补强板

LED CIRCUIT DIAGRAM
$Vf=14.5V\sim16.5V(If=2*20mA)$

A ○———○ K

Technical Data
1. TP Structure: Cover Glass +ITO Glass;
2. TP TYP: COF;IC Name: FT5436;
3. V.A Light Transmission: ≥85%
4. Surface Hardness: >7H
5. Operating Temperature: -20℃~+70℃, ≤85%RH
6. Storage Environment: -30℃~+80℃, ≤85%RH
7. Tolerance grade not noted:±0.2mm

NOTES:
1. DISPLAY TYPE: 4.3'(480x272) IN
2. DISPLAY MODE:Normal: White
3. VIEWING DIRECTION:6 O'Clock
4. DRIVER IC:ST7282-G4-1L
LCM (White 7 AVG 1/6):
   Brightness: 550cd/m²(TYP)
   Chromaticity: 0.300+/-0.03;0.350/+/-0.03.
   Uniformity:75%(MIN)
6. BACK LIGHT: 10 chip white LEDs If=40mA,Vf=14.5~16.5V
7. OPERATING TEMP:-20℃ C TO 50℃ C,STORAGE TEMP:-20℃ C TO 60℃ C
8. *:Critical Parameter, ( ) ref Parameter,[ ] cpk Parameter
   Unspecified Tolerances:±0.20mm
9. Modification mark:
9. SUGGESTION:TP window size unilateral increase 0.3~0.5mm than LCM A.A
10. REQUIREMENTS ENVIRONMENTAL PROTECTION: RoHS

105.42±0.3(OUTLINE)
COVER OD 104.84±0.1
COVER VA 95.64±0.15
95.04(AA)
(480,272)
丝印黑色
(0,0)
53.86(AA)
COVER VA 54.46±0.15
COVER OD 66.8±0.1
67.07±0.3(OUTLINE)
3.9
0.22
0.29
4.89
12
14.5
20.5±0.1
18.3±0.5
5±0.30
45.5±0.5
43.76±0.50

4.75±0.30 TP+LCD
TP=1.44±0.1
海棉 0.3
LCD 3±0.3
T=1.35mm MAX
0.3±0.03
FPC+PI补强 T=0.3±0.05
FPC T=0.1±0.05

5±0.3
2-0.75±0.15
W=6+0.5±0.05
P=5*1=5±0.05
6.5±0.1
3±0.30

Pad No.	Pad Name
1	LED-
2	LED+
3	GND
4	VDD
5	R0
6	R1
7	R2
8	R3
9	R4
10	R5
11	R6
12	R7
13	G0
14	G1
15	G2
16	G3
17	G4
18	G5
19	G6
20	G7
21	B0
22	B1
23	B2
24	B3
25	B4
26	B5
27	B6
28	B7
29	GND
30	CLK
31	DISP
32	HS
33	VS
34	DE
35	NC
36	NC
37	NC
38	NC
39	NC
40	NC

PIN	DEFINE
1	VDD
2	GND
3	SCL
4	SDA
5	INT
6	WAKE

			History		Date	Name
VER.	Mark				2019.02.23	WUYI

TP NO:
Customer NO:
Material code:
NO:1/1   UNIT:MM
APPROVED CHECKED DRAWN

5. Absolute Maximum Ratings(Ta=25℃)

5.1 Electrical Absolute Maximum Ratings.(Vss=0V ,Ta=25℃)

Item	Symbol	Min.	Max.	Unit	Note
Power Supply Voltage	VDD	-0.3	5.0	V	1，2

Notes:

1. If the module is above these absolute maximum ratings. It may become permanently damaged. Using the module within the following electrical characteristic conditions are also exceeded, the module will malfunction and cause poor reliability.

2. $V_{DD} > V_{SS}$ must be maintained.

3. Please be sure users are grounded when handing LCD Module.

5.2 Environmental Absolute Maximum Ratings.

Item	Storage		Operating		Note
	MIN.	MAX.	MIN.	MAX.	
Ambient Temperature	-30℃	80℃	-20℃	70℃	1,2
Humidity	-	-	-	-	3

1. The response time will become lower when operated at low temperature.

2. Background color changes slightly depending on ambient temperature.

   The phenomenon is reversible.

3. Ta<=40℃:85%RH MAX.

   Ta>=40℃:Absolute humidity must be lower than the humidity of 85%RH at 40℃.

6. Electrical Specifications and Instruction Code

6.1 Electrical characteristics(Vss=0V ,Ta=25℃)

Parameter		Symbol	Condition	Min	Typ	Max	Unit	Note
Power supply		VDD	Ta=25°C	3.0	3.3	3.6	V	
Input voltage	'H'	V_{IH}	V_{DD}=3.3V	$0.8V_{DD}$	-	V_{DD}	V	
	'L'	V_{IL}	V_{DD}=3.3V	0	-	$0.2V_{DD}$	V	
Current Consumption		I_{CC1}	Normal mode	-	20	-	mA	1
		I_{CC2}	Sleep mode	-	-	50	mA	1

Note:

1: Tested in 1×1 chessboard pattern.

6.2 LED backlight specification(VSS=0V ,Ta=25℃)

Item	Symbol	Condition	Min	Typ	Max	Unit	Note
Supply voltage	Vf	If=40mA	14.5	-	16.5	V	
Uniformity	△Bp	If=40mA	75			%	
Life Time	time	If=40mA	30k	-		hours	
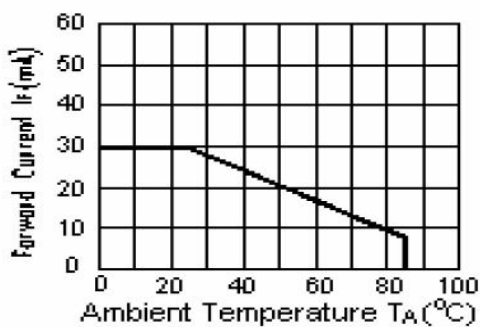
6.3 Interface signals

Pin No.	Symbol	I/O	Function
1	LED-	P	LED back light(Cathode)
2	LED+	P	LED back light(Anode)
3	GND	P	Ground.
4	VDD	P	Power supply
5-12	R0~R7	I	Red data bus
13-20	G0~G7	I	Green data bus
21-28	B0~B7	I	Blue data bus
29	GND	P	Ground.
30	CLK	I	Data clock
31	DISP	I	Standby mode select pin
32	HSYNC	I	Line sync signal
33	VSYNC	I	Frame sync signal
34	DE	I	Data enable pin
35	NC	-	No connection.
36	GND	P	Ground.
37	NC	-	No connection.
38	NC	-	
39	NC	-	
40	NC	-	

CTP interface

Pin No	Symbol	I/O	Function
1	VDD	P	CTP Power supply
2	GND	P	Ground
3	SCL	I	Serial clock
4	SDA	I/O	Serial Input/output data bus
5	INT	O	External Interrupt to the IC of CTP
6	WAKE	I	Reset the display

6.4 RGB Input Timing Table

6.4.1 Parallel 24-bit RGB Timing Tabel

Item		Symbol	Min.	Typ.	Max.	Unit	Remark
DCLK Frequency		Fclk	8	9	12	MHz	
DCLK Period		Tclk	83	111	125	ns	
HSYNC	Period Time	Th	485	531	598	DCLK	
	Display Period	Thdisp		480		DCLK	
	Back Porch	Thbp	3	43	43	DCLK	By H_Blanking setting
	Front Porch	Thfp	2	8	75	DCLK	
	Pulse Width	Thw	2	4	75	DCLK	
VSYNC	Period Time	Tv	276	292	321	H	
	Display Period	Tvdisp		272		H	
	Back Porch	Tvbp	2	12	12	H	By V_Blanking setting
	Front Porch	Tvfp	2	8	37	H	
	Pulse Width	Tvw	2	4	37	H	

Note: It is necessary to keep Tvbp =12 and Thbp =43 in sync mode. DE mode is unnecessary to keep it.

6.4.2 SYNC-DE Mode Timing Diagram
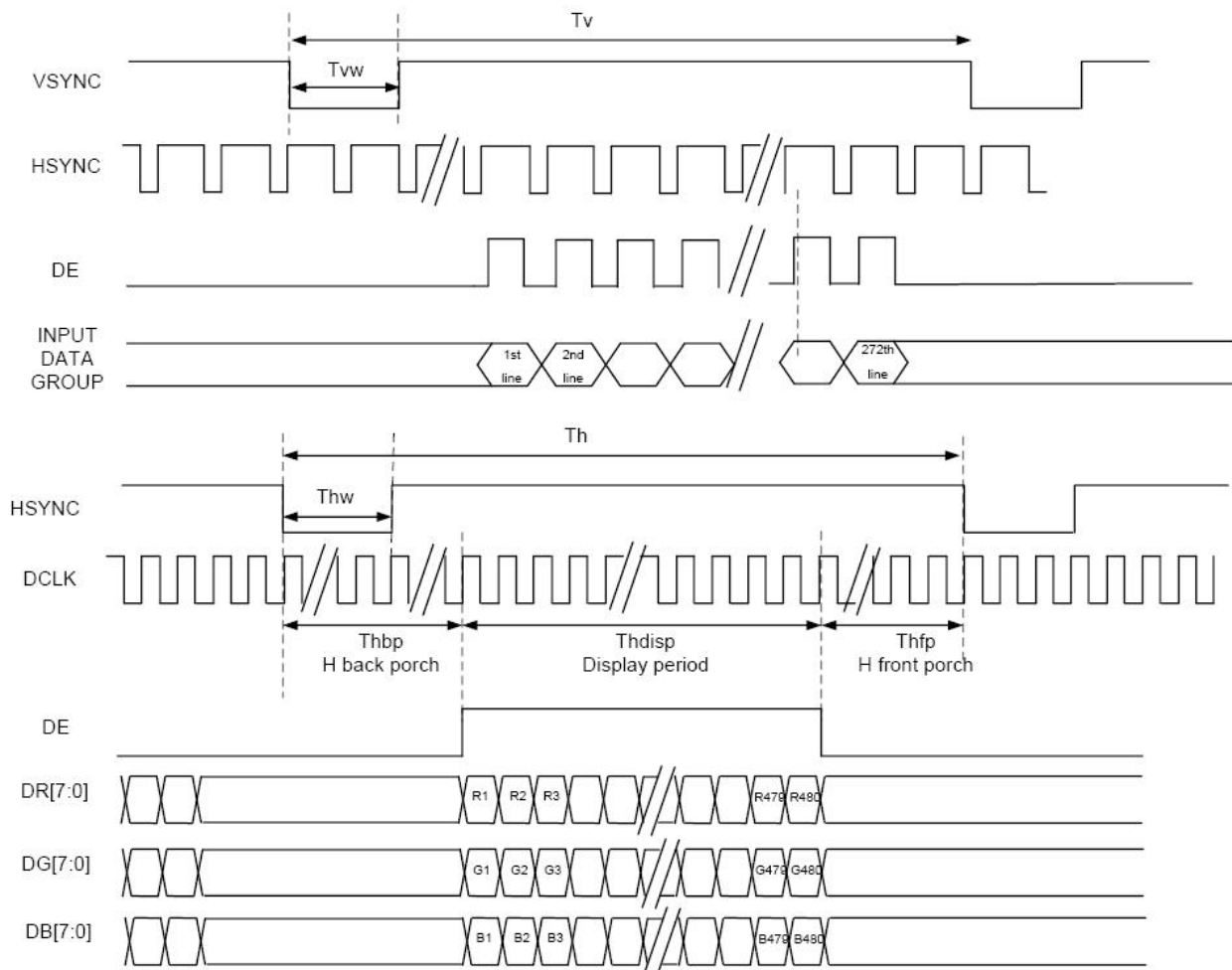
7. *Optical Characteristics*

Item	Symbol		Condition	Min.	Typ.	Max.	Unit	Note
Brightness (with TP)	Bp		θ=0° Φ=0°	-	400	-	Cd/m^2	1
Uniformity	⊿Bp			75	-	-	%	1,2
Viewing Angle	3:00		Cr≥10	-	65	-	Deg	3
	6:00			-	45	-		
	9:00			-	65	-		
	12:00			-	65	-		
Contrast Ratio	Cr		θ=0° Φ=0°	250	300		-	4
Response Time	T_r+T_f			-	30	45	ms	5
				-			ms	
Color of CIE Coordinate	W	x	θ=0° Φ=0°	0.270	0.300	0.330	-	1,6
		y		0.320	0.350	0.380	-	
	R	x					-	
		y					-	
	G	x					-	
		y					-	
	B	x					-	
		y					-	
NTSC Ratio	S			-	50	-	%	

Note：The parameter is slightly changed by temperature, driving voltage and materiel

Note 1: The data are measured after LEDs are turned on for 5 minutes. LCM displays full white. The brightness is the average value of 9 measured spots. Measurement equipment PR-705 (Φ8mm)

Measuring condition:
- Measuring surroundings: Dark room.
- Measuring temperature: Ta=25 ℃.
- Adjust operating voltage to get optimum contrast at the center of the display.

Measured value at the center point of LCD panel after more than 5 minutes while backlight

turning on.
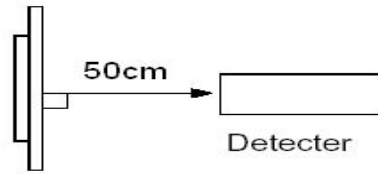
Note 2: The luminance uniformity is calculated by using following formula.

$\angle Bp = Bp\ (Min.)\ /\ Bp\ (Max.) \times 100\ (\%)$

Bp (Max.) = Maximum brightness in 9 measured spots

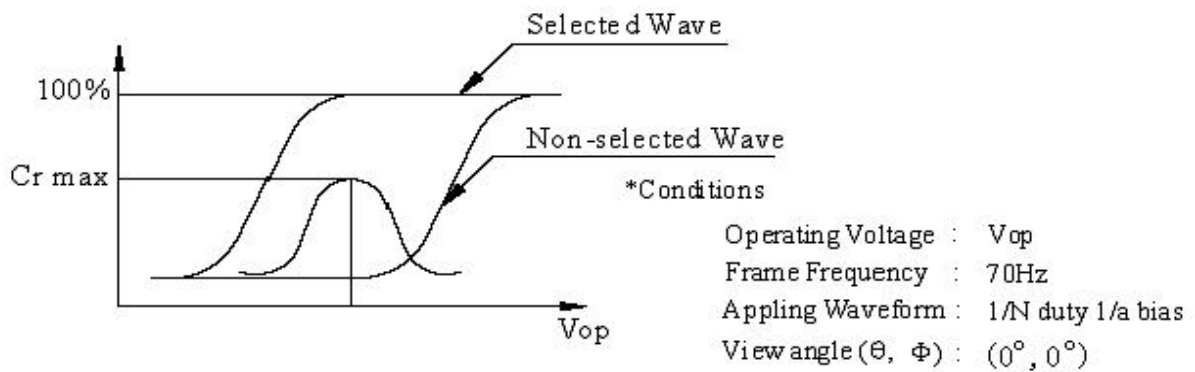*Bp (Min.) = Minimum brightness in 9 measured spots.*
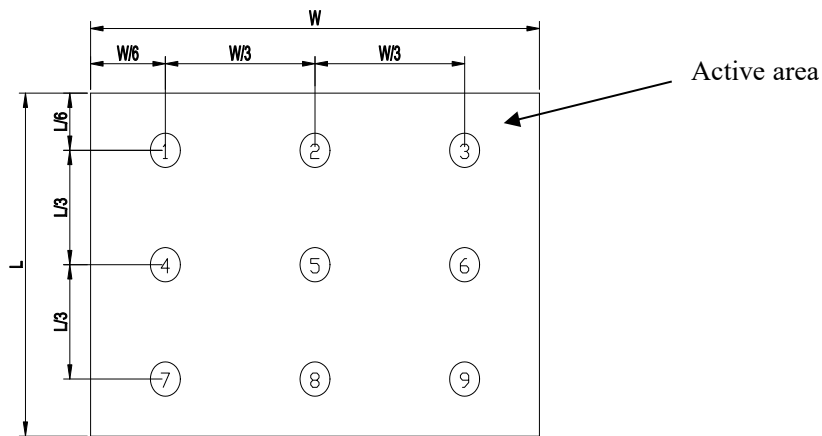
Note 3: The definition of viewing angle:
*Refer to the graph below marked by ϑ and Φ*
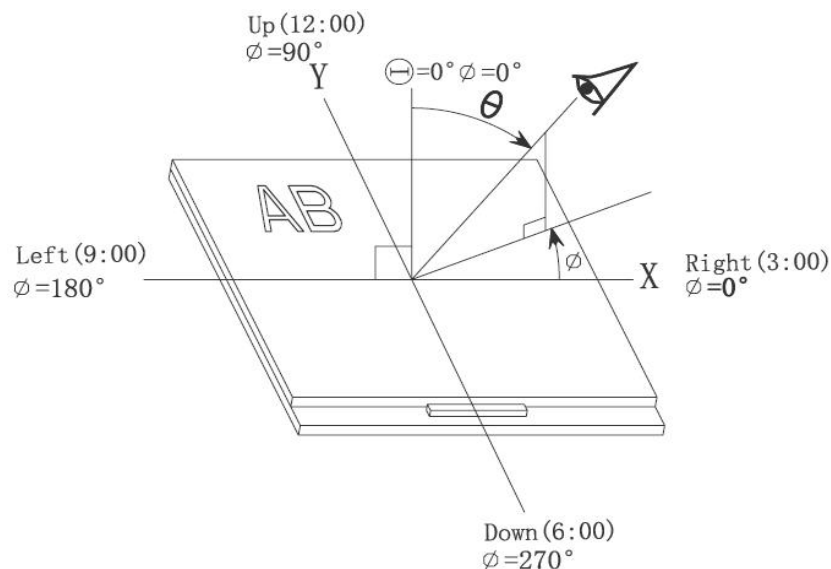
Note 4: Definition of contrast ratio.(Test LCD using DMS501)

Selected Wave

Non-selected Wave

*Conditions

Operating Voltage : Vop
Frame Frequency : 70Hz
Appling Waveform : 1/N duty 1/a bias
View angle (Θ, Φ) : (0°, 0°)

$$Contrast\ ratio(Cr) = \frac{Brightness\ of\ selected\ dots}{Brightness\ of\ non-selected\ dots}$$

Note 5: Definition of Response time. (Test LCD using DMS501):

The output signals of photo detector are measured when the input signals are changed from "black" to "white"(falling time) and from "white" to "black"(rising time), respectively. The response time is defined as the time interval between the 10% and 90% of amplitudes.Refer to figure as below.
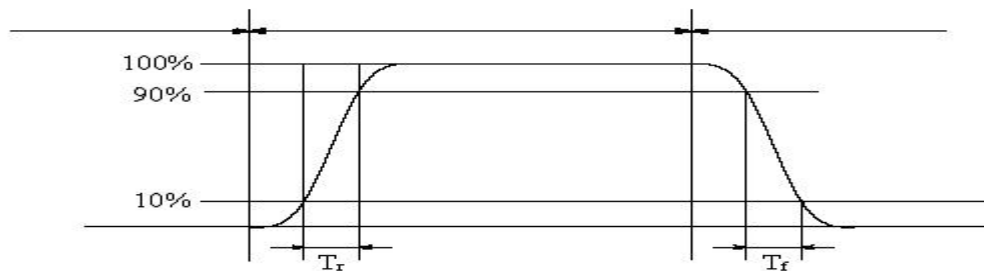
The definition of response time

Note 6: Definition of Color of CIE Coordinate and NTSC Ratio.
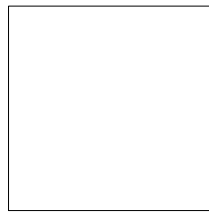

1931 CIE Chromaticity Diagram
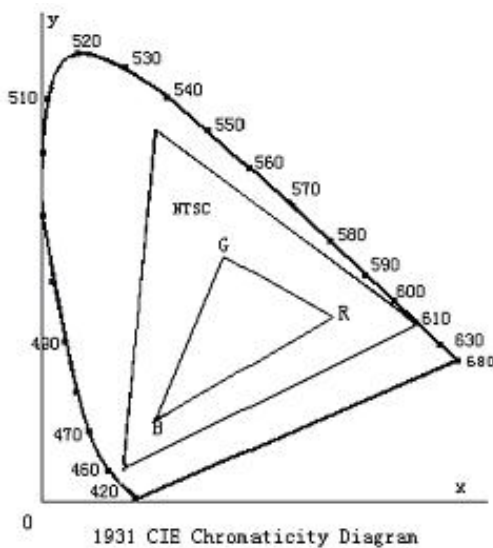
Color gamut:

$$S = \frac{area\ of\ RGB\ triangle}{area\ of\ NTSC\ triangle} \times 100\%$$

Note 7: Definition of cross talk.

Cross talk ratio(%)=|pattern A Brightness-pattern B Brightness|/pattern A Brightness*100
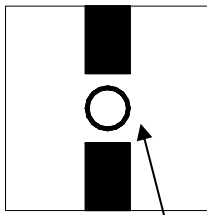
Pattern A   Pattern B

Measurement point(center)

Electric volume value=3F+/-3Hex

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8. Reliability Test Items and Criteria

No	Test Item	Test condition	Criterion
1	High Temperature Storage	80℃±2℃ 96H Restore 2H at 25℃ Power off	1. After testing, cosmetic and electrical defects should not happen. 2. Total current consumption should not be more than twice of initial value.
2	Low Temperature Storage	-30℃±2℃ 96H Restore 2H at 25℃ Power off	
3	High Temperature Operation	70℃±2℃ 96H Restore 2H at 25℃ Power on	
4	Low Temperature Operation	-20℃±2℃ 96H Restore 4H at 25℃ Power on	
5	High Temperature/Humidity Storage	60℃±2℃ 90%RH 96H Power off	
6	Temperature Cycle	-30℃ ◄─────► 80℃ after 5 cycle, Restore 2H at 25℃ 30min 5min 30min Power off	
7	Vibration Test	10Hz~150Hz, 100m/s2, 120min	Not allowed cosmetic and electrical defects.
8	Shock Test	Half- sine wave,300m/s2,11ms	

Note: Operation: Supply 3.3V for logic system.

9. *Precautions for Use of LCD Modules*

9.1 Handling Precautions

9.1.1 The display panel is made of glass. Do not subject it to a mechanical shock by dropping it from a high place, etc.

9.1.2 If the display panel is damaged and the liquid crystal substance inside it leaks out, be sure not to get any in your mouth, if the substance comes into contact with your skin or clothes, promptly wash it off using soap and water.

9.1.3 Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary.

9.1.4 The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.

9.1.5 If the display surface is contaminated, breathe on the surface and gently wipe it with a soft dry cloth. If still not completely clear, moisten cloth with one of the following solvents:

> *— Isopropyl alcohol   — Ethyl alcohol*

Solvents other than those mentioned above may damage the polarizer.   Especially, do not use the following:

> *— Water   — Ketone   — Aromatic solvents*

9.1.6 Do not attempt to disassemble the LCD Module.

9.1.7 If the logic circuit power is off, do not apply the input signals.

9.1.8 To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.

> *a. Be sure to ground the body when handling the LCD Modules.*

> *b. Tools required for assembly, such as soldering irons, must be properly ground.*

> *c. To reduce the amount of static electricity generated, do not conduct assembly and other work under dry conditions.*

> *d. The LCD Module is coated with a film to protect the display surface. Be care when peeling off this protective film since static electricity may be generated.*

9.2 Storage precautions

9.2.1 When storing the LCD modules, avoid exposure to direct sunlight or to the light of fluorescent lamps.

9.2.2 The LCD modules should be stored under the storage temperature range. If the LCD modules will be stored for a long time, the recommend condition is:

Temperature :   0℃ ～ 40℃

Relatively humidity: ≤80%

9.2.3 The LCD modules should be stored in the room without acid, alkali and harmful gas.

9.3 **The LCD modules should be no falling and violent shocking during transportation, and also should avoid excessive press, water, damp and sunshine.**

END