

Specification for approval

PART NO. IE-2012R-HB-C-08  
PART NUMBER 0805 Red  
ISSUE DATE 2017-05-18



RoHS

Customer confirm and sign

TESTED BY	CHECKED BY	APPROVED BY
INSPECT RESULT	ACCEPT	REJECT
REMARK		

## Features

- Long operating life
- Low Power Consumption
- Wide Viewing Angle
- Various Colors And Lens Types Available
- Low voltage DC operated
- RoHS Compliant

## Application

- Backlight
- Decoration lighting
- motormeter
- Indicator

Part Number	Dice Material	Emitted Color	Lens Color
IE-2012R-HB-C-08	AlGaInP	Red	Water Clear

## Electro-Optical Characteristics(Ta=25°C, @20mA)

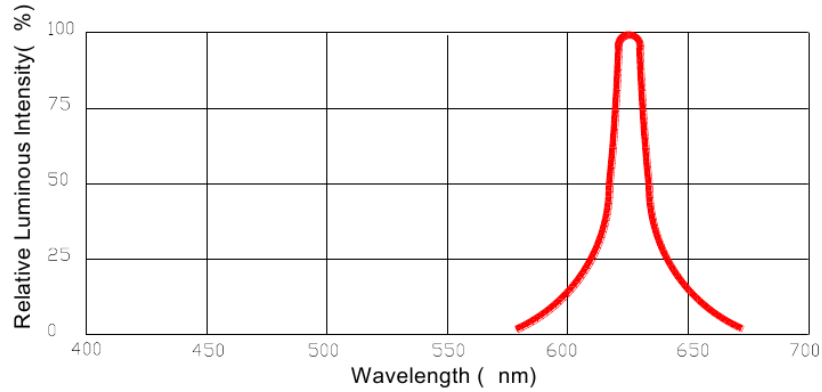
Parameter	Symbol	Min.	Typ.	Max.	Unit
Luminous Intensity	IV	400	-	600	mcd
Radiation Bandwidth	$\Delta\lambda$	-	20	-	nm
Forward Voltage	VF	1.90	2.00	2.40	v
Luminous Flux	$\Phi$	-	-	-	Lm
Dominant Wavelength	$\lambda_d$	620	625	630	nm
CIE Coordinates CIE	x,y	-	-	-	-
Color Temperature	Tc	-	-	-	k
Viewing Angle	2 $\theta$ 1/2	-	120	-	deg
Reverse Current	IR	-	-	10	$\mu$ A

## Absolute Maximum Ratings(Ta=25°C)

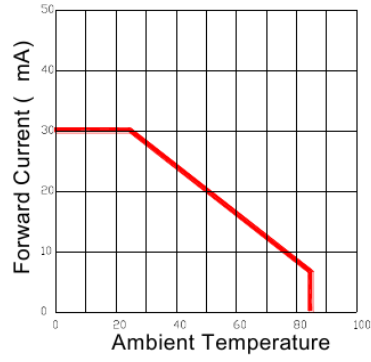
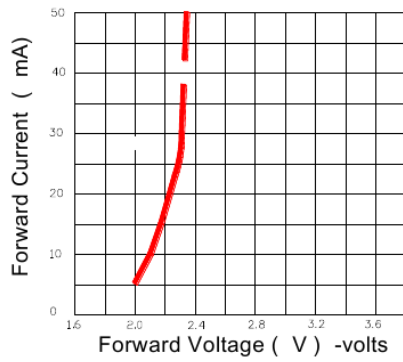
Parameter	Symbol	Max.	Unit
Peak Forward Current(1/10 Duty Cycle, 0.1ms Pulse Width)	IPF	100	mA
Forward Current	IF	30	mA
Reverse Voltage	VR	5	v
Operating Temperature Range	Topr	-40to+90	°C
Storage Temperature Range	Tstg	-40to+90	°C
Reflow Soldering	Tsld	260°C for 10secs	

# Optical & Electrical Characteristics

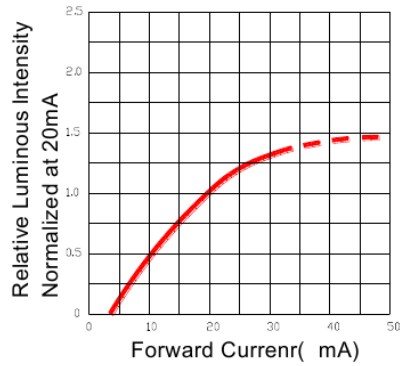
Spectrum Distribution



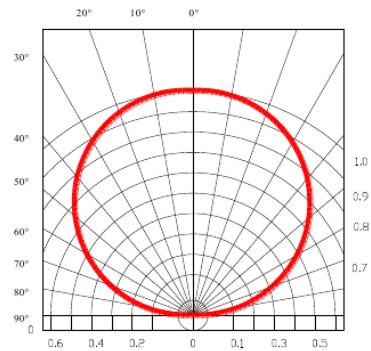
Forward Current vs. Forward Voltage    Forward Current vs. Ambient Temperature



Relative Luminous Intensity vs. Forward Current



Radiation Diagram



## Bin Limits

### Bin Range Of Luminous Intensity (Unit :mcd)

Bin Code	Min	Max	Condition
L1	400	500	IF=20mA
L2	500	600	
L3	-	-	

### Bin Range Of Forward Voltage (Unit :V)

Bin Code	Min	Max	Condition
V1	1.9	2.0	IF=20mA
V2	2.0	2.1	
V3	2.1	2.2	
V4	2.2	2.3	
V5	2.3	2.4	

### Bin Range Of Wavelength (Unit :nm)

Bin Code	Min	Max	Condition
R1	617.5	620	IF=20mA
R2	620	622.5	
R3	622.5	625	
R4	625	627.5	
R5	627.5	630	

#### Notes:

- 1.Tolerance of Luminous Intensity  $\pm 10\%$
- 2.Tolerance of Forward Voltage  $\pm 0.1V$

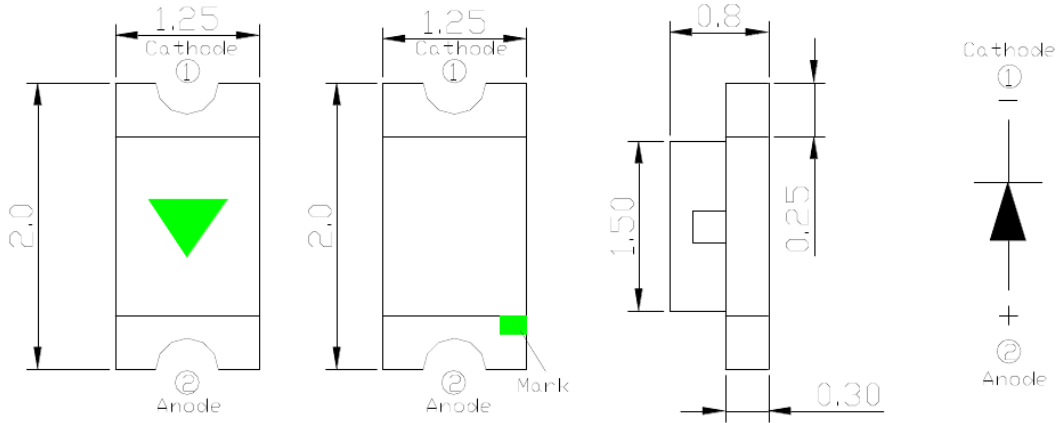
## Reliability Test Items And Conditions

Test Items	Reference	Test Conditions	Time	Quantity	Criterion
Thermal Shock	MIL-STD-202G	-40°C ( 30min ) -100°C ( 30min )	100 Cycles	22	0/22
Temperature And Humidity Cyclic	JEITA ED-4701 200 203	-10°C~65°C ; 0%~90%RH	10cycles	22	0/22
High Temperature Storage	JEITA ED -4071 200 201	Ta=100°C	1000H	22	0/22
Low Temperature Storage	JEITA ED -4071 200 202	Ta=-40°C	1000H	22	0/22
High Temperature High Humidity Storage	JEITA ED -4071 100 103	Ta=60°C ; RH=90%	1000H	22	0/22
High Temperature Life Test	JESD22-A108D	Ta=80°C	1000H	22	0/22
Life Test	JESD22-A108D	Ta=25°C IF=20mA	1000H	22	0/22
Resistance to Sodering Heat	GB/T 4937, II , 2.2&2.3	Tsol*=(240±5)°C 10secs	2 times	22	0/22

## Criteria For Judging Damage

Test Items	Symbol	Test Conditions	Criteria For Judging Damage
Forward Voltage	V <sub>F</sub>	I <sub>F</sub> =I <sub>FT</sub>	Initial Data±10%
Recerse Current	I <sub>R</sub>	V <sub>R</sub> =5V	I <sub>R</sub> ≤10uA
Luminous Intensity	I <sub>V</sub>	I <sub>F</sub> =I <sub>FT</sub>	Average I <sub>V</sub> degradation≤30% ; Single LED I <sub>V</sub> degradation≤50%
Resistance to Soldering Heat			Material without internal cracks,no material between stripped,no deaded light

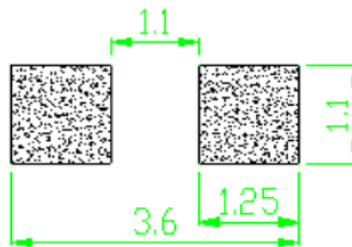
**product size (Unit : mm)**



**NOTES**

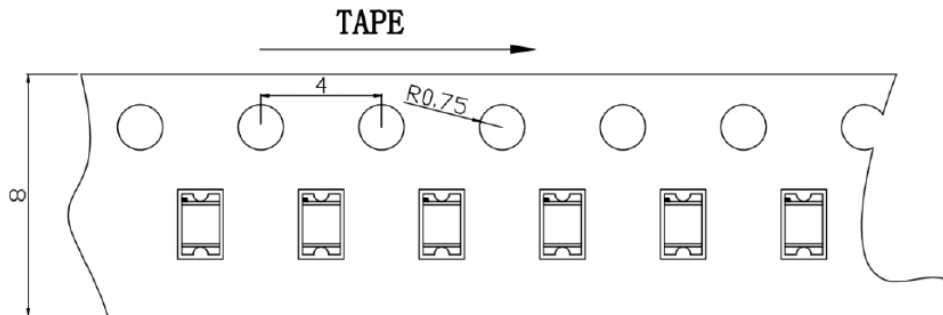
1. All dimensions are in millimeters (inches)
2. Tolerances are  $\pm 0.2\text{mm}$  (0.008inch) unless otherwise noted.

**Recommended Soldering Pad Design (Unit : mm)**

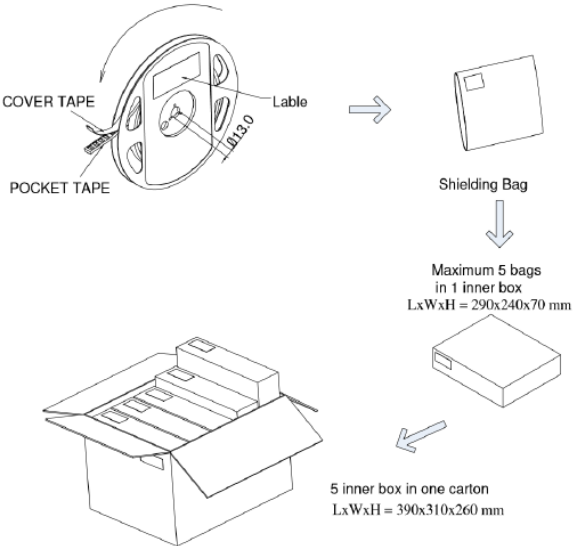


**Taping and package Spec**

- Tape Specification:3,000pcs Per Reel



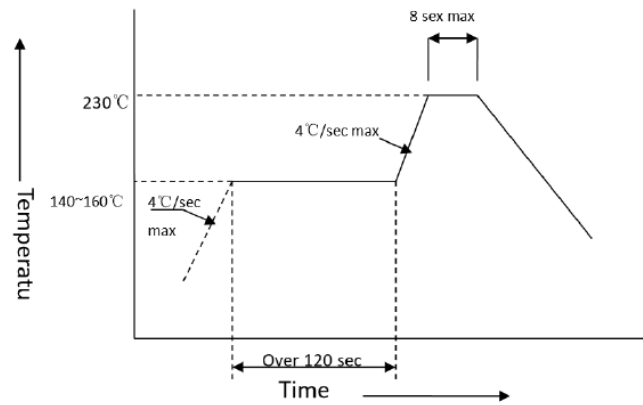
# Packaging



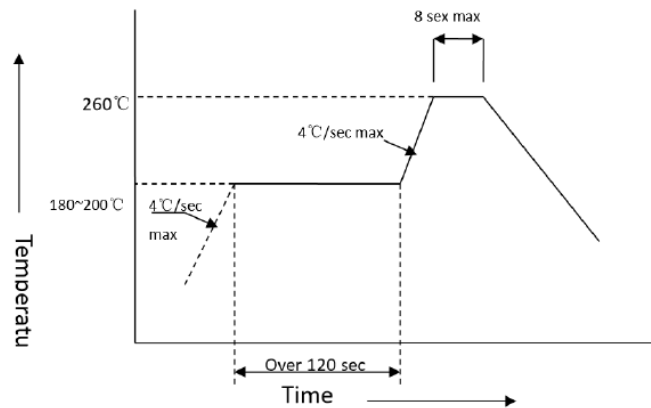
## Useful hint

### Reflow Soldering Instructions

Lead Solder



Lead-Free Solder



- Reflow soldering should not be done more than two times
- Stress on the LEDs should be avoided during heating in soldering process
- After soldering, do not deal with the product before its temperature drop down to room Temperature.

## Precautions

### 1. Storage

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Moisture proof and anti-electrostatic package with moisture absorbent material is used, to keep moisture to a minimum.

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Before opening the package, the product should be kept at 30°C or less and humidity less than 60% RH, and be used within a year.

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After opening the package, the product should be stored at 30°C or less and humidity less than 10%RH, and be soldered within 24 hours (1 day). It is recommended that the product be operated at the workshop condition of 30°C or less and humidity less than 60%RH.

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If the moisture absorbent material has faded away or the LEDs have exceeded the storage time, baking treatment should be performed based on the following condition: (70±5)°C for 24 hours.

### 2. Static Electricity

Static electricity or surge voltage damages the LEDs. Damaged LEDs will show some unusual characteristics such as the forward voltage becoming lower, or the LEDs do not light at the low current, even not light.

All devices, equipment and machinery must be properly grounded. At the same time, it is recommended that wrist bands or anti-electrostatic gloves, anti-electrostatic containers be used when dealing with the LEDs.

### 3. Vulcanization

LED curing is due to sulfur being in brackets and the +1 price of silver in the chemical reaction generated Ag<sub>2</sub>S in the process. It will lead to the capacity of reflecting of silver layer reducing, light color temperature drift and serious decline, seriously affecting the performance of the product. So we should take corresponding measures to avoid vulcanization, such as to avoid using sulphur volatile substances and keeping away from high sulphur content of the material.