

Specification for approval

CUSTOMER NAME: _____

DIRECTOR: _____ TITLE: _____

CUSTOMER PART NO.: _____

PART NUMBER: **IE-3215W-SB-L-R-D** REVISION: **2.0**

ISSUE DATE: **2016/4/25** RETURN DATE: ____/____/____

We are please in sending you herewith our specification and drawings for your approval.
Please return to us one copy "For Approval" with your approved signatures.

CUSTOMER'S PROPOSAL

☐ AGREE

☐ DISAGREE

REASON _____

CUSTOMER SIGNATURE: _____



Features

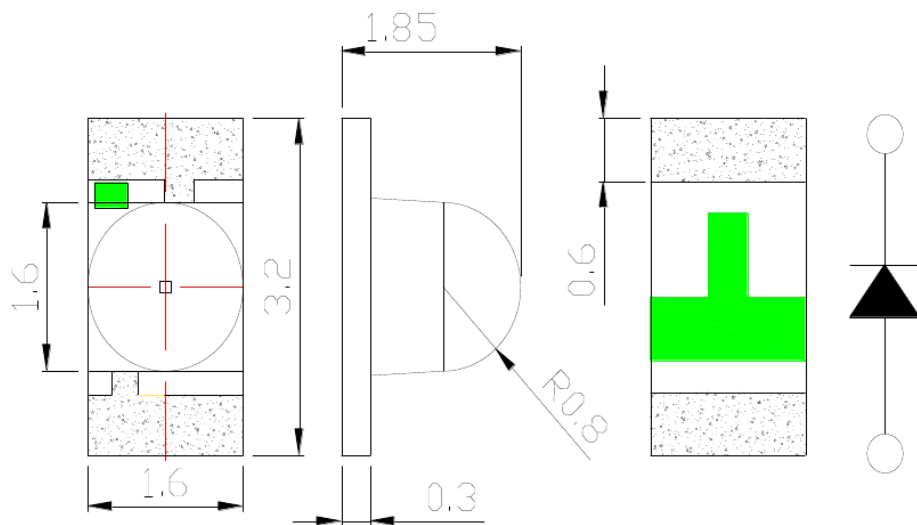
- _3.2mmX1.6mm SMT LED, 1.85mm THICKNESS.
- _LOW POWER CONSUMPTION.
- _WIDE VIEWING ANGLE.
- _IDEAL FOR BACKLIGHT AND INDICATOR.
- _VARIOUS COLORS AND LENS TYPES AVAILABLE.
- _PACKAGE:200 0PCS / REEL.
- _RoHS COMPLIANT.

Package Dimensions

Notes:

Description

The Yellow source color devices are made with
Gallium
Arsenide Phosphide on Gallium Phosphide
Yellow Light



1. All dimensions are in millimeters (inches).
2. Tolerance is $\pm 0.1(0.004")$ unless otherwise noted.
3. Specifications are subject to change without notice.

Selection Guide

Part No.	Dice	Lens Type	Iv (mcd) @20mA		Viewing Angle
			Min.	MAX.	2 θ 1/2
IE-3215W-SB-L-R-D	BLUE (GaN)	Yellow Diffused	400	700	120

Note:

1. θ 1/2 is the angle from optical centerline where the luminous intensity is 1/2 the optical centerline value.

Electrical / Optical Characteristics at T_A=25°C

Symbol	Parameter	Device	Typ.	Max.	Units	Test Conditions
λ_{peak}	Peak Wavelength	white	8000K	12500K	nm	IF=20mA
λ_D	Dominant Wavelength	white			nm	IF=20mA
$\Delta\lambda_{1/2}$	Spectral Line Half-width	white			nm	IF=20mA
C	Capacitance	white			pF	VF=0V;f=1MHz
VF	Forward Voltage	white	2.9	3.3	V	IF=20mA
IR	Reverse Current	white		2	uA	VR = 7V

Remarks:

If special sorting is required (e.g. binning based on forward voltage, luminous intensity, or wavelength), the typical accuracy of the sorting process is as follows:

1. Wavelength: +/-1nm
2. Luminous Intensity: +/-15%
3. Forward Voltage: +/-0.1V

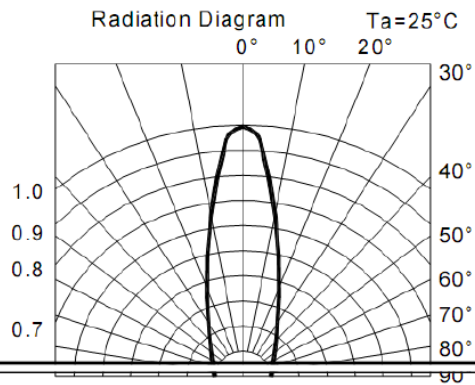
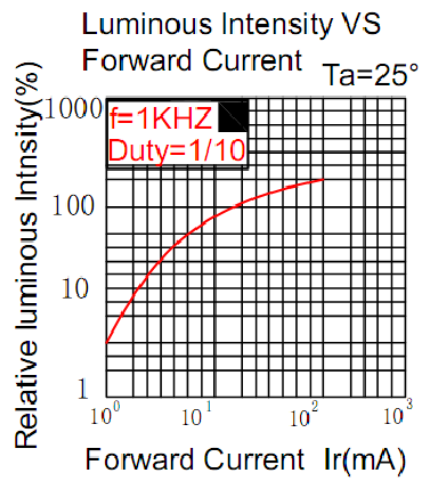
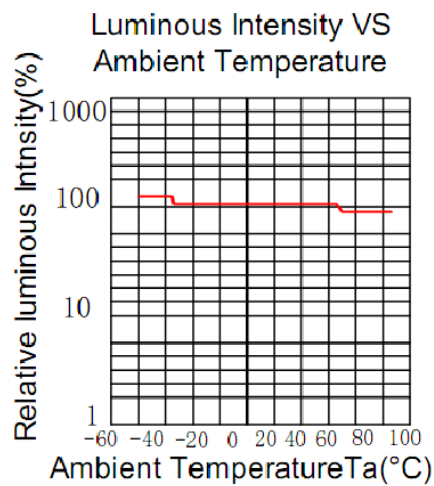
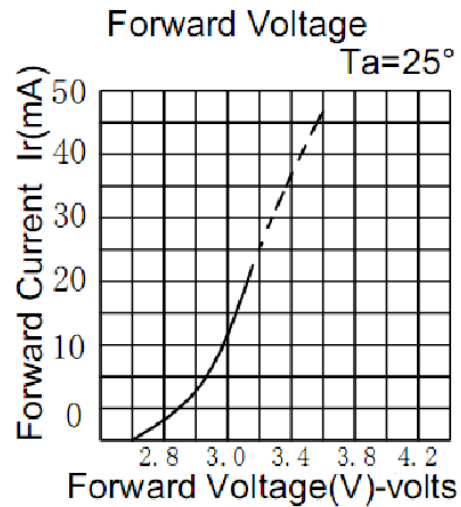
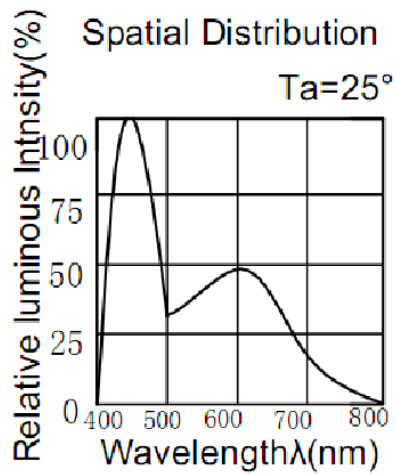
Note: Accuracy may depend on the sorting parameters

Absolute Maximum Ratings at T_A=25°C

Parameter	white	Units
Power dissipation	135	mW
DC Forward Current	25	mA
Peak Forward Current [1]	140	mA
Reverse Voltage	5	V
Operating/Storage Temperature	-40°C To +85°C	

Note:

1. 1/10 Duty Cycle, 0.1ms Pulse Width.



RELIABILITY

Test Items and Results

1		JEITA ED-4701	-40°C ~ 25°C ~ 100°C ~ 25°C 30 5 30 5	100	50	0/50
2		MIL-STD-202G	-40°C ~ 100°C 15 15	500	50	0/50
3		JEITA ED-4701 200 201	T _a =100°C	1000	50	0/50
4		JEITA ED-4701 200 201	T _a =-40°C	1000	50	0/50
5			T _a =25±5°C I _r =20mA	1000	50	0/50
6			T _a =60°C RH=85% I _r =20mA	1000	50	0/50
7		JEITA ED-4701 300 303	T _{sol} =235°C±5°C,5	5	10	0/10
8		JEITA ED-4701 300 301	T _{sol} =260°C,10 35°C 95%RH 96	10	10	0/10

5. Cautions

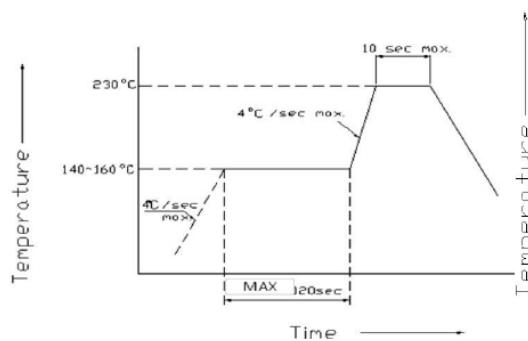
(1) Soldering Conditions

Number of reflow process shall be less than 2 times and cooling process to normal temperature is required between first and Second soldering process.

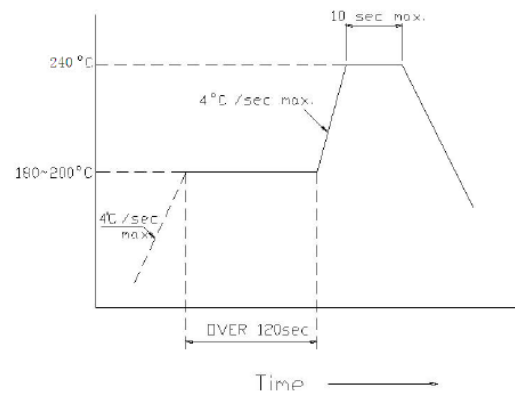
(Recommended soldering conditions)

Reflow Soldering			
	Lead Solder	Lead-free Solder	Temperature Soldering
Pre-heat	140 ~ 160° C	180 ~ 200° C	350° C Max.
Pre-heat	120 sec. Max.	120 sec. Max.	3 sec. Max.
time	230° C Max.	240° C Max.	(one time only)
Peak	10 sec. Max.	10 sec. Max.	
temperature			
Soldering			
time			
Condition			

(Lead Solder)

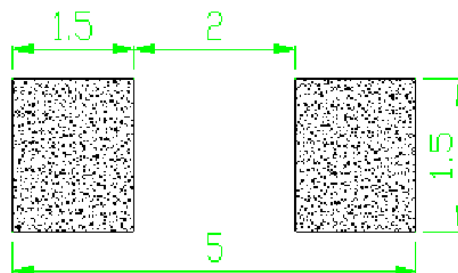


(Lead-Free Solder)



Recommended Soldering Pattern

(Units : mm)



(2) Static Electricity

It is recommended that a wrist band or an anti-electrostatic glove be used when handling the LEDs.

All devices, equipment and machinery must be properly grounded.

2.0V Damaged LEDs will show some unusual characteristics such as the forward voltage becomes lower, or the LEDs do not light at the low current. Criteria : ($V_F > 2.0V$ at $I_F=0.5mA$)

(3) Moisture Proof Package

It is recommended that moisture proof package be used .

(4)

Cautions:

4.1.

Please check if there is air leak before opening the package, if so, please return the goods back to take drying process for later using.

4.2

Products can be used within 15days after packaging, after that, they must be:

4.2.1

Soldered within 24 hrs

4.2.2

Used in the condition: $30^{\circ}C$ within and 60%RH below

4.2.3 30%RH.

Stored in 30%RH for moisture below.

4.3.

Products cannot be used for and over 15days after being packaged unless opening the package and take drying our process in $85^{\circ}C/6H$.

4.4.

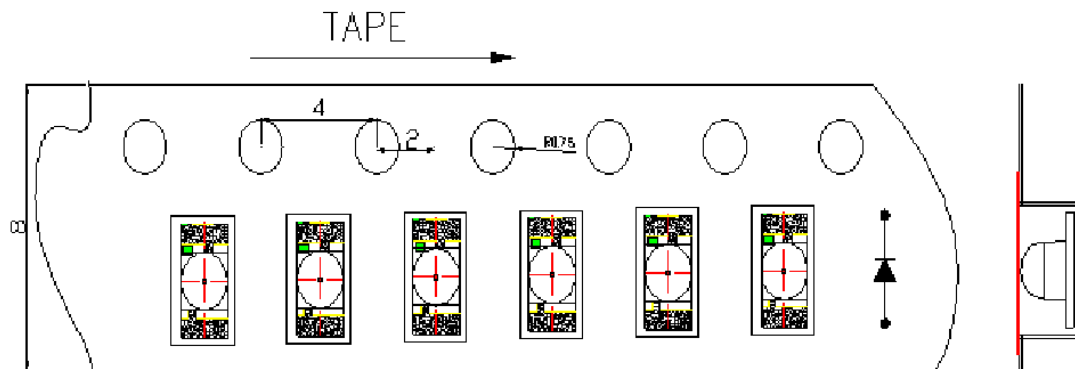
Products not be used for or over 60days after being packaged please return back to take drying out and packaging process for forward using.

4.5.

Products not be used after opening the package need to be dried out for 85°C/6H

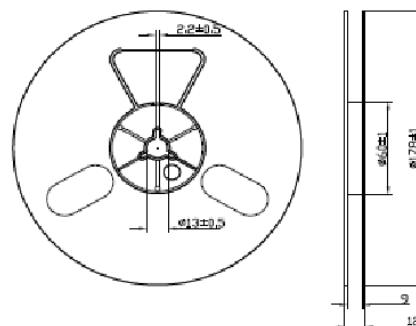
PACKAGING

The LEDs are packed in cardboard boxes after taping.

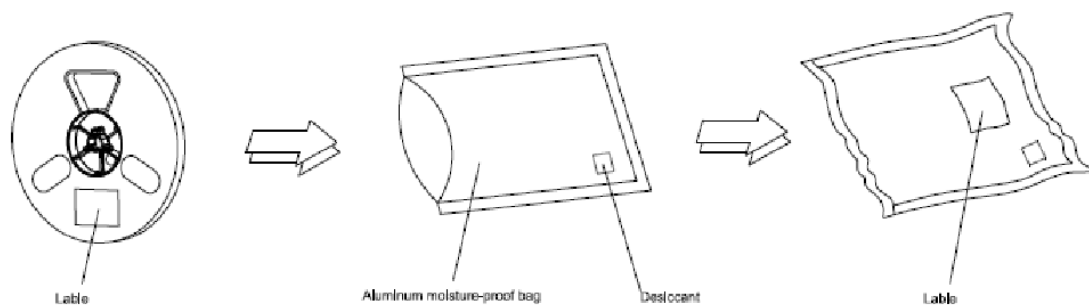


Package: 2000PCS/reel

Reel Dimensions



Moisture Resistant Packaging



Note: The tolerances unless mentioned is $\pm 0.1\text{mm}$, Unit: mm