LCM APPROVAL SHEET

Project No.		IE	-F-2531CS	50	5S-CB-1
Customer					
Module No.					
Product type		Type Reso Scre	Type : TFT LCD Display Resolution : 240x240 Dots Screen Size : 1.3 inch		
Signature by customer:					
Structure size:			OK NG		
Electric prop	perty:		OK NG		
Company	Designed by		Checked by		Approved by
Signature					
Rev. Date		Description			
V0 2019-12-11			Preliminary Spe	ecific	cation Release

C LCD MODULE PHYSICAL DATA C General Description

Item	Standard Value	Unit
LCD Type	Transmissive TFT , 262K color	
Number of Dots	240 _《 RGB _》 X240	
Viewing Direction	ALL	o'clock
LCM Outline Dimension	47.30(W)X47.30(H) X3.05(T)	mm
Active area	32.4(W) X32.4 (H)	mm
Operating temperature	-20℃~70℃	
Storage temperature	-30℃~80℃	
Driving IC	GC9A01	
СТР ІС	CHSC6413	
Approx. weight	твр	g

← The backlight electrical-optical characteristics

ltem	Symbol	Min	Тур	Max	Unit	Unit
Forward voltage	Vf	2.9	3.0	3.1	v	İf=40mA/Ta=2 5℃
Uniformity	∆Вр	80			%	
Luminance for BL	Lv	550	600		Cd/m ²	່ f=40mA/Ta=2 5℃



BLOCK DIAGRAM



▼ ABSOLUTE MAXIMUM RATINGS

ltem	Symbol	Rating	Unit
Operating temperature	Тор	-20-70	°C
Storage temperature	Tst	Tst -30-80	
Input voltage	Vin -0.3-4.6		V
Supply voltage for logic	VCC	VCC -0.3-4.6	
Driver supply voltage	VGH - VGL	0-30.0	v

NOTE:

1. If the module is used above these absolute maximum ratings. It may become permanently damaged. Using the module within the following electrical characteristic conditions are also exceeded, the module will malfunction and cause poor reliability.

2. VCC>GND must be maintained.

▼ ELECTRICAL CHARACTERISTICS

▼ DC Characteristics

ltem	Symbol	Condition	Min	Тур	Мах	Unit
Input high voltage	VIH	-	0.7IOVCC	-	ΙΟΛΟΟ	v
Input low voltage	VIL	-	0	-	0.3IOVCC	v
Voltage for logic	VCC	Ta=25℃	2.5	2.8	3.3	v
Voltage for analog	VCI	Ta=25℃	2.5	2.8	3.3	v
Voltage for I/O	IOVCC	Ta=25℃	1.65	1.8/2.8	3.3	v
Output high voltage	Vон		0.8IOVCC	-	ιονςς	v
Output low voltage	Vol		0		0.2IOVCC	v
Current consumption for LCD normal operation	IDD	V _{DD} = 2.8	-	TBD		Ма

▼ <u>AC Characteristics</u>

Refer to the SPEC of : GC9A01

ltem	Symbol	Condition	Min	Τνρ	Max	Unit	Remark
Response time	Tr+Tf		-	35	50	ms	Note4
Contrast ratio	Cr		900	1100	-	-	Note3
Luminance uniformity	δ WHITE	Θ=0°; Φ=0°;	80	90	-	%	Note7
Surface luminance	Lv			380		cd/ _{m²}	Note6
	Тор		-	80	-	Degree	Note5
View angle range	Bottom	C ℝ≥10	-	80	-		
(with polarizer)	Left		-	80	-		
	Right		-	80	-		
	Rx		0.637	0.657	0.677		
	Ry		0.300	0.320	0.340		
	Gx		0.267	0.287	0.307		
	Gy	0-0°	0.571	0.591	0.611	-	Note8
	Bx	9=0*	0.120	0.140	0.160		
	Ву		0.060	0.080	0.100		
	Wx		0.290	0.310	0.330		
	Wy		0.307	0.327	0.347		

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Note 1: Ambient temperature = 25 ± 2 °C;

Note 2: To be measured in the dark room;

Note 3: To be measured at the center area of the panel with a view cone of 1° by BM-7, after 10 minutes operation (module).



FLG1

Note 4: Define the response time:

The output signals of photo detector are measured when the input signals are charged from "black" to "white" (falling time) and from "white" to "black" (rising time), respectively. The response time is defined as the time interval between the 10% and 90% of amplitudes. Refer to figure as below.



FLG2



Note 6: Surface luminance is the center point across the LCD surface 500mm from the surface with all pixel displaying white, For more information see the FLG3 Lv= Average Surface luminance with all white pixel(P1,P2,P3,P4,P5,P6,P7,P8,P9)

Note 7: The uniformity in surface luminance, δ white is determined by measuring luminance at each test position 1 to 5, and then dividing the maximum luminance of 5 points luminance by minimum luminance of 5 points luminance. For more information see FLG3.

δ WHITE=<u>Minimum surface luminance with all white pixel(P1,P2,P3,P4,P5,P6,P7,P8,P9)</u> Maximum surface luminance with all white pixel(P1,P2,P3,P4,P5,P6,P7,P8,P9)

Note 8: CIE(X, Y), the X, Y value is determined by measuring luminance at each test position 1 to 5, and then make average value. For more information see FLG3



H,V: Active area Light source spot size: Ф=2.0mm Measure device: BM-7 Note 9: Viewing angle is the angle at which the contrast ratio is greater than 2, TFT module the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see the FLG 4.



FLG4

▼ INTERFACE PIN CONNECTIONS

NO.	Symbol	Level	Function
1	LEDA		LED, anode.
2	LEDK		LED, cathode.
3	GND		Ground
4	TP-VCC		Power setting
5	TP-RESET		TP RESET PIN
6	TP-INT		TP INT
7	TP-SDA		TP SDA
8	TP-SCL		TP SCL
9	GND		Ground
10	TE		TE
11	SDA		SPI interface input/output pin.
12	WR/A0		command selection pin in 4-line serial interface
13	SCL		This pin is used to be serial interface clock
14	CS		-Chip selection pin
15	RESET		Reset signal.
16	ΙΟΥϹϹ	1.8V	Power supply for digital interface
17	VDD	2.8V(typ)	Power supply.
18	GND		Ground

• R	▼ RELIABILITY							
NO	Test Item	Description	Test Condition					
1	High temperature storage	Endurance test applying the high storage temperature for a long time	80℃,200 H					
2	Low temperature storage	Endurance test applying the low storage temperature for a long time	-30℃,200H					
3	High temperature operation	Endurance test applying the electric stress under high temperature for a long time	70℃,120H					
4	Low temperature operation	Endurance test applying the electric stress under low temperature for a long time	-20 ℃,120H					
5	High temperature /humidity storage	Endurance test applying the high temperature and high humidity storage for a long time	50℃ _, 90% R.H 200H					
6	High temperature /humidity operation	Endurance test applying electric stress under high temperature and high humidity for a long time	40℃ 90% R.H 96H					
7	Temperature Cycle	Endurance test applying the low and high temperature cycle -20°C → 25°C → 70°C →25°C 30min 5min 30min 5min one cycle	-20℃/70℃ 10 cycles					
8	Vibration test	Endurance test applying the vibratior during transportation and using	Frequency:10Hz~55Hz~10Hz Amplitude:1.5mm X,Y,Z direction for total 3hours (parking condition)					
9	Fall test	Endurance test dropping the LCM from a high place	600mm height					
10	Static electricity test	Endurance test applying static electric stress to terminal	Air discharge 10 times R=330Ω, C=150pF. ±8KV Remark : if malfunction can be recovered to normal state after reset or power on, it wil be judged to be a good part					