

Specification for approval

CUSTOMER NAME: _____

职称:

DIRECTOR: _____ TITLE: _____

CUSTOMER PART NO.: _____

PART NUMBER: IE-3210B-ST-L-C REVISION: 2.0

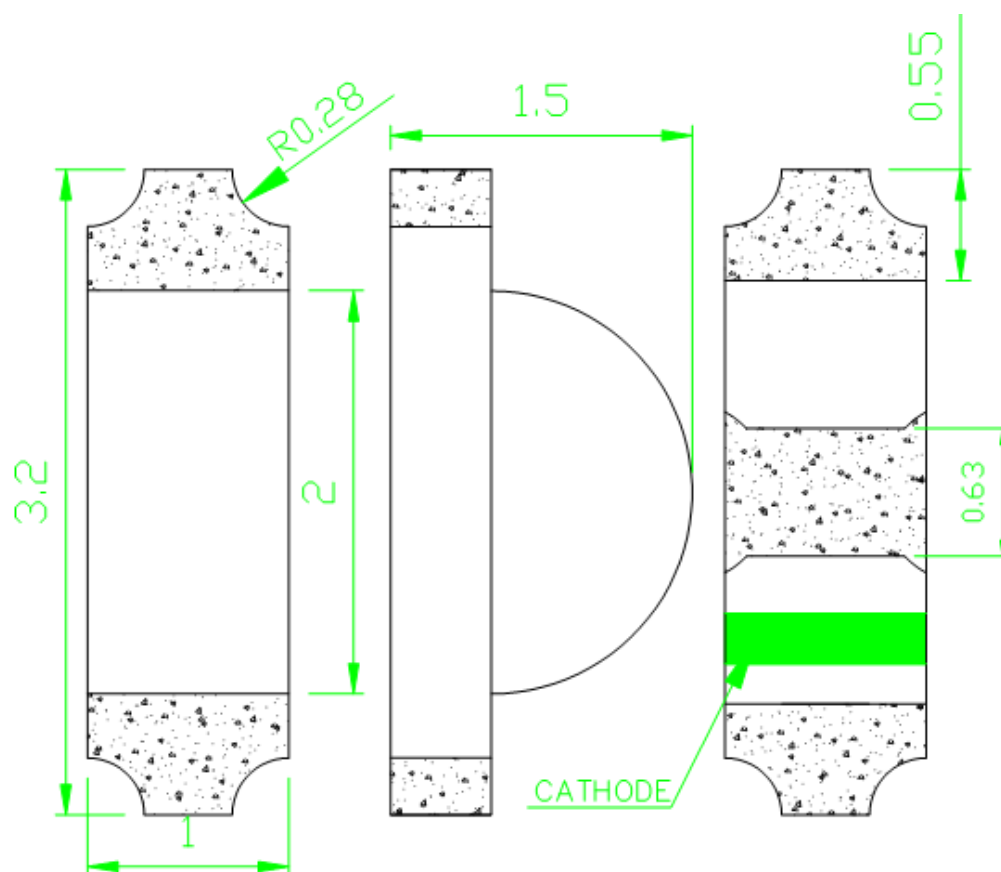
RETURN

ISSUE DATE: 2014-11-26 DATE: / /

Features

- _3.2mmX1.0mm SMT LED, 1.5mm THICKNESS.
- _LOW POWER CONSUMPTION.
- _WIDE VIEWING ANGLE.
- _IDEAL FOR BACKLIGHT AND INDICATOR.
- _VARIOUS COLORS AND LENS TYPES AVAILABLE.
- _PACKAGE: 3000PCS / REEL.
- _RoHS COMPLIANT.

Package Dimensions



Notes:

1. All dimensions are in millimeters (inches).
2. Tolerance is $\pm 0.1(0.004")$ unless otherwise noted.
3. Specifications are subject to change without notice.



Description

The Blue source color devices are made with GaN on

Sapphire Light Emitting Diode.

Static electricity and surge damage the LEDs.

It is recommended to use a wrist band or anti-electrostatic glove when handling the LEDs.

All devices, equipment and machinery must be electrically grounded.

Emitting Diode.

Selection Guide

Part No.	Dice	Lens Type	Iv (mcd) @5mA		Viewing Angle
			Min.	Typ.	2 θ 1/2
<i>IE-3210B-ST-L-C</i>	BLUE (GaN)	WATER CLEAR	30	70	120

Note:

1. θ 1/2 is the angle from optical centerline where the luminous intensity is 1/2 the optical centerline value.

Electrical / Optical Characteristics at T_A=25°C

Symbol	Parameter	Device	Typ.	Max.	Units	Test Conditions
λ_{peak}	Peak Wavelength	Blue	462	472	nm	IF=5mA
λ_D	Dominant Wavelength	Blue			nm	IF=5mA
$\Delta\lambda_{1/2}$	Spectral Line Half-width	Blue	25		nm	IF=5mA
C	Capacitance	Blue			pF	VF=0V;f=1MHz
VF	Forward Voltage	Blue	2.8	3.1	V	IF=5mA
IR	Reverse Current	Blue		2	uA	VR = 7V

Remarks:

If special sorting is required (e.g. binning based on forward voltage, luminous intensity, or wavelength), the typical accuracy of the sorting process is as follows:

1. Wavelength: +/-1nm
2. Luminous Intensity: +/-15%
3. Forward Voltage: +/-0.1V

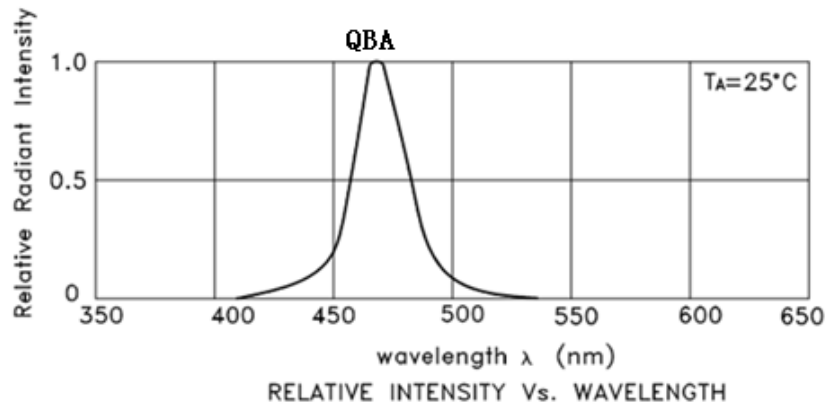
Note: Accuracy may depend on the sorting parameters

Absolute Maximum Ratings at T_A=25°C

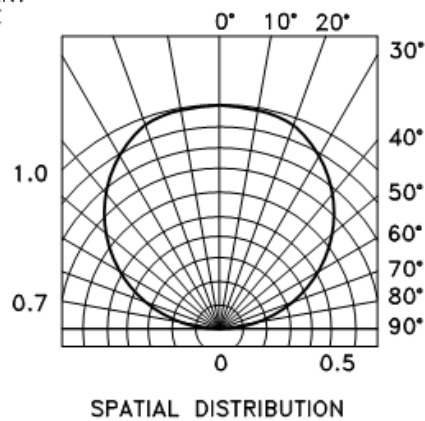
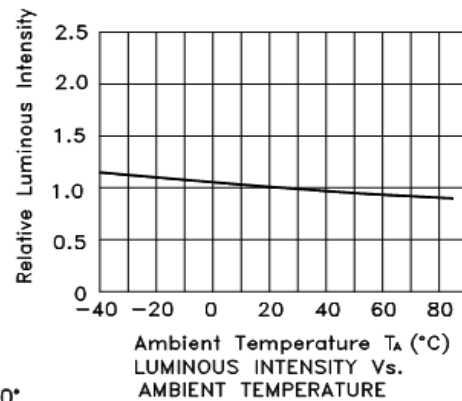
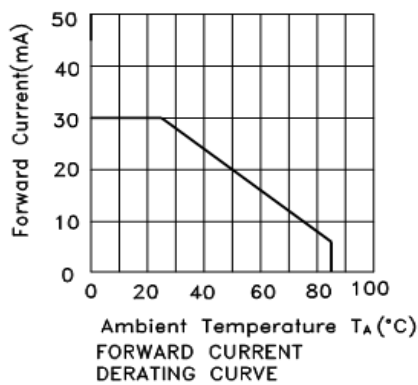
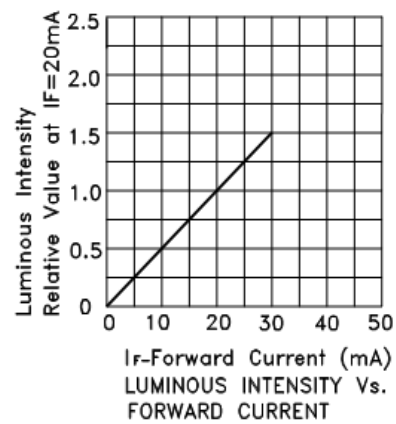
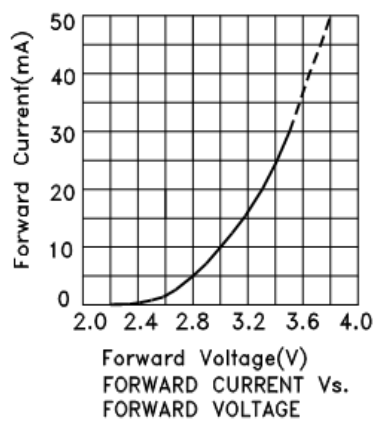
Parameter	Blue	Units
Power dissipation	135	mW
DC Forward Current	30	mA
Peak Forward Current [1]	140	mA
Reverse Voltage	5	V
Operating/Storage Temperature	-40°C To +85°C	

Note:

1. 1/10 Duty Cycle, 0.1ms Pulse Width.



Blue



可靠性 RELIABILITY

测试项目及结果 Test Items and Results

序号	试验项目	参考标准	试验条件	持续时间	取样数	接收水准(不合格
						数量/抽样总数)
1	温度循环	JEITA ED-4701	-40℃~25℃~100℃~ 25℃ 30 分钟 5 分钟 30 分 钟 5 分钟	循环 100 回 合	50	0/50
2	冷热冲击	MIL-STD-202G	-40℃~100℃ 15 分钟 15 分钟	循环 500 回 合	50	0/50
3	高温储存	JEITA ED-4701 200 201	T _a =100℃	1000 小 时	50	0/50
4	低温储存	JEITA ED-4701 200 201	T _a =-40℃	1000 小 时	50	0/50
5	常温寿命 试验		T _a =25±5℃ I _F =20mA	1000 小 时	50	0/50
6	高温高湿 寿命试验		T _a =60℃ RH=85% I _F =20mA	1000 小 时	50	0/50
7	可焊性 (回流焊)	JEITA ED-4701 300 303	T _{sol} =235℃ ±5℃,5 秒 使用助焊剂	焊接一 次, 5 秒	10	0/10
8	耐焊性 (回流焊)	JEITA ED-4701 300 301	T _{sol} =260℃,10 秒 预处理: 35℃ 95%RH 96 小时	焊接二 次, 每次 10 秒	10	0/10
备准	以上试验项目如与客户试验要求存在差异的或者特殊客户特殊要求的可根据实际情况按照客					
	户的要素进行试作,客户未要求的按我司试验标准试作.不同产品使用不同电流进行测试					

5.注意事项 Cautions

(1) 焊接条件 Soldering Conditions

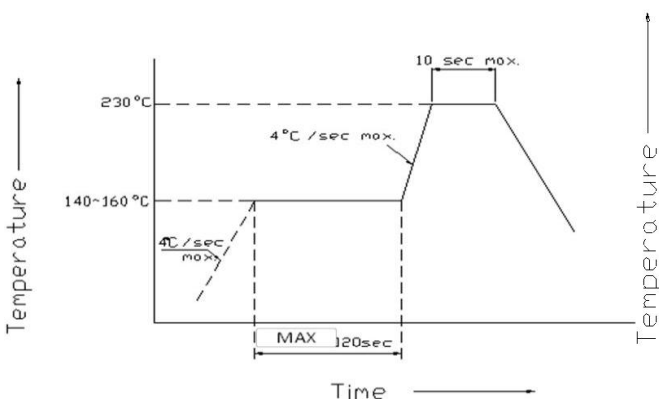
本产品最多只可回焊两次,且在首次回焊后须冷却至室温之后方可进行第二次回焊.

Number of reflow process shall be less than 2 times and cooling process to normal temperature is required between first and Second soldering process.

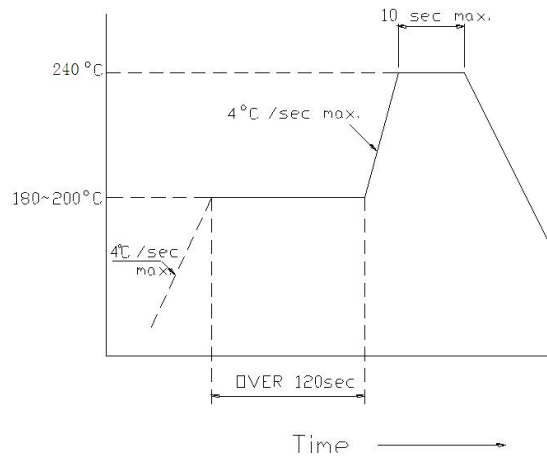
推荐焊接条件(Recommended soldering conditions)

回流焊接 Reflow Soldering			手工焊接	
预热温度 Pre-heat	有铅 Lead Solder	无铅 Lead-free Solder	温度 Temperature	350° C Max.
预热时间 Pre-heat time	140 ~ 160° C	180 ~ 200° C	焊接时间 Soldering time	3 sec. Max. (one time only)
峰值温度 Peak temperature	120 sec. Max.	120 sec. Max.		
焊接时间 Soldering time	230° C Max.	240° C Max.		
条件Condition	10 sec. Max.	10 sec. Max.		
	参考下图	参考下图		

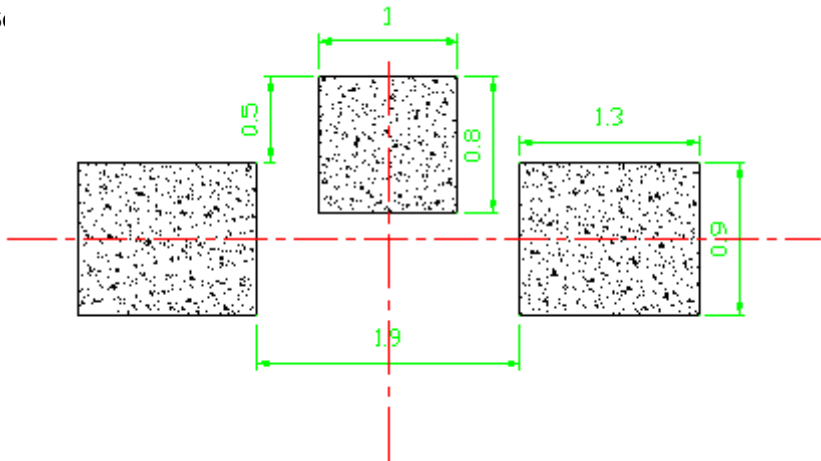
有铅回焊 (Lead Solder)



无铅回焊 (Lead-Free Solder)



Recommended Solder Pad
(Units : mm)



(2)静电 Static Electricity

触摸 LED 时,推荐使用防静电手腕带或防静电手套.

It is recommended that a wrist band or an anti-electrostatic glove be used when handling the LEDs.

所有装置、设备、机器均应接地.

All devices, equipment and machinery must be properly grounded.

静电损坏的 LED 会显示出异常特征:正向电压变低或在低电流时死灯.标准: $IF=0.5mA$ 时, $V_F > 2.0V$ Damaged LEDs will show some unusual characteristics such as the forward voltage becomes lower, or the LEDs do not light at the low current. Criteria : ($V_F > 2.0V$ at $IF=0.5mA$)

(3)防潮包装 Moisture Proof Package

使用防潮包装

It is recommended that moisture proof package be used .

(4)使用注意事项

Cautions:

4.1.在开包装之前, 请先检查包装袋有无漏气, 如果有漏气现象, 请退回我司重新烘烤除湿包装后再使用。

Please check if there is air leak before opening the package, if so, please return the goods back to take drying process for later using.

4.2 抽真空包装材料未超过 15 天可正常使用, 包装袋开启后,产品必须:

Products can be used within 15days after packaging, after that, they must be:

4.2.1 在 24hrs 内未焊接完毕。

Soldered within 24 hrs

4.2.2 要在规定环境条件中使用: 温度: $30^{\circ}C$ 以内 湿度: $60\%RH$ 以下

Used in the condition: $30^{\circ}C$ within and $60\%RH$ below

4.2.3 存储低于 $30\%RH$ 。

Stored in $30\%RH$ for moisture below.

4.3.抽真空包装材料超过 15 天(含)以上未使用,再使用时需重新拆铝箔袋取出烘烤 $85^{\circ}C/6H$ 除湿后才可使用。

Products cannot be used for and over 15days after being packaged unless opening the package and take drying our process in $85^{\circ}C/6H$.

4.4.抽真空包装材料超过 60 天(含)以上未使用, 请退回我司重新烘烤除湿包装后再使用。

Products not be used for or over 60days after being packaged please return back to take drying out and packaging process for forward using.

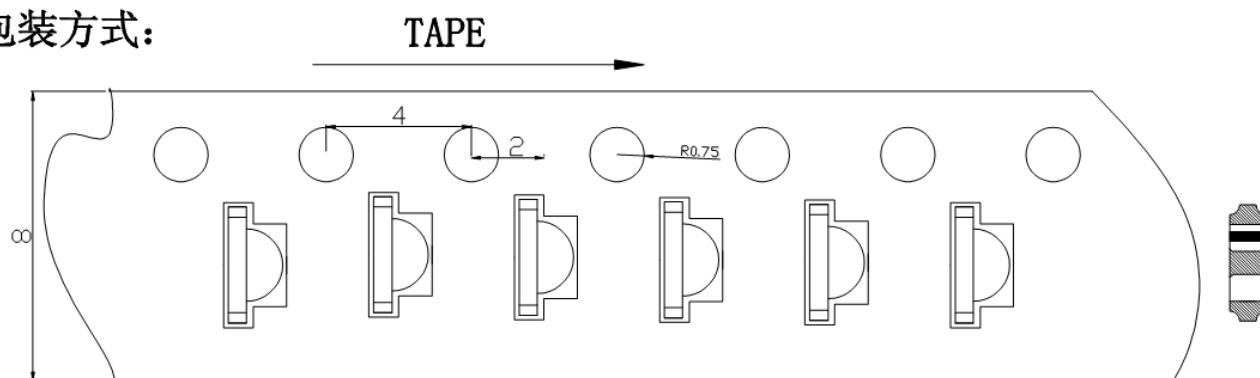
4.5.材料拆装后使用时间超过 24H 未用完, 需烘烤 $85^{\circ}C/6H$ 除湿后才可使用。

Products not be used after opening the package need to be dried out for $85^{\circ}C/6H$

包装 PACKAGING

LEDs 在装带之后纸箱包装. The LEDs are packed in cardboard boxes after taping.

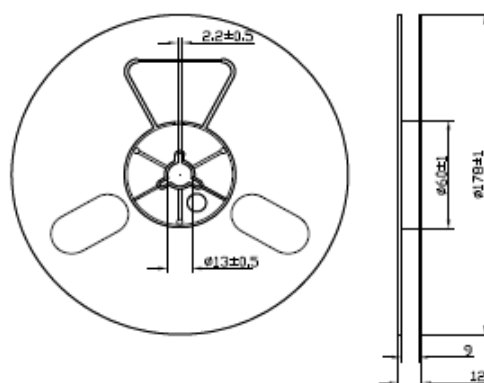
包装方式:



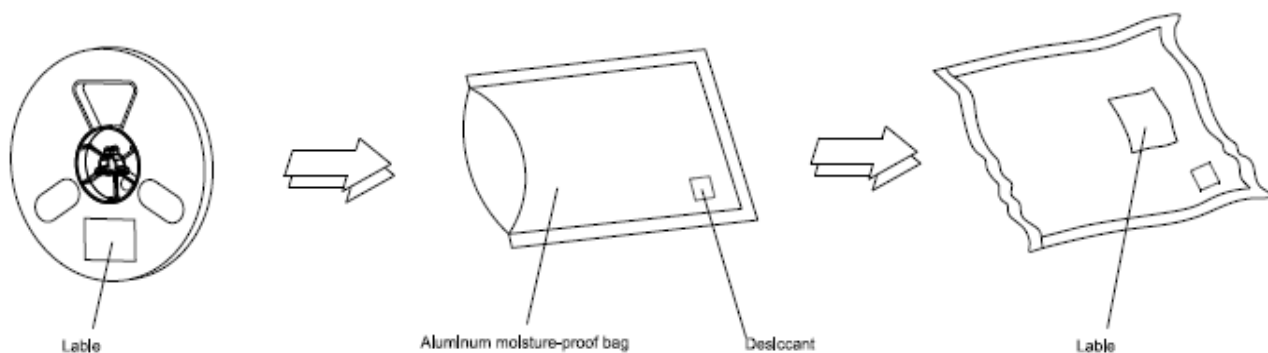
Package: 3000 PCS/reel

Reel Dimensions

卷轴尺寸



Moisture Resistant Packaging 防潮带包装



Note: The tolerances unless mentioned is ± 0.1 mm, Unit: mm 注: 标注公差为 ± 0.1 mm, 单位: mm